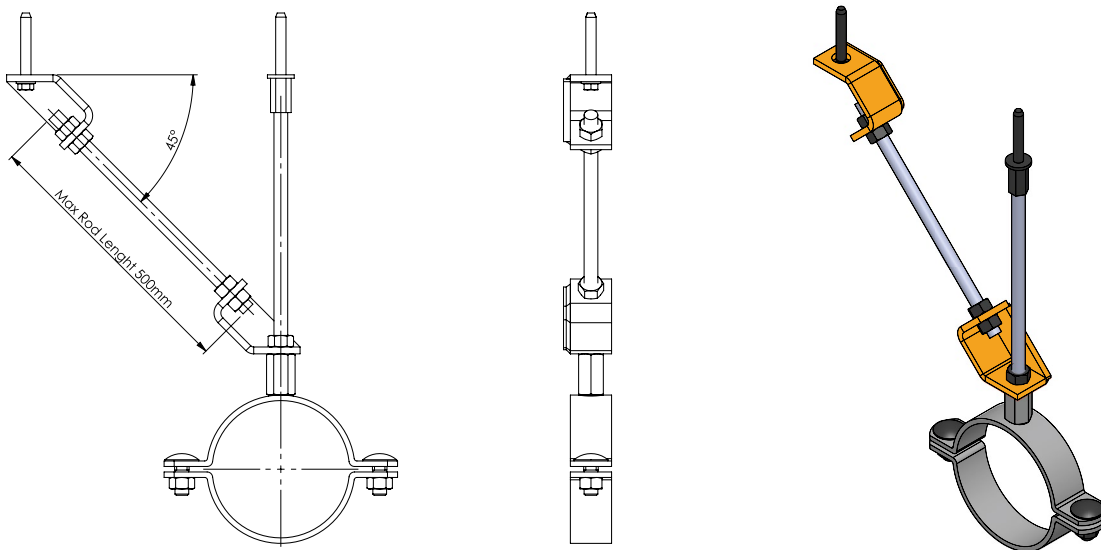


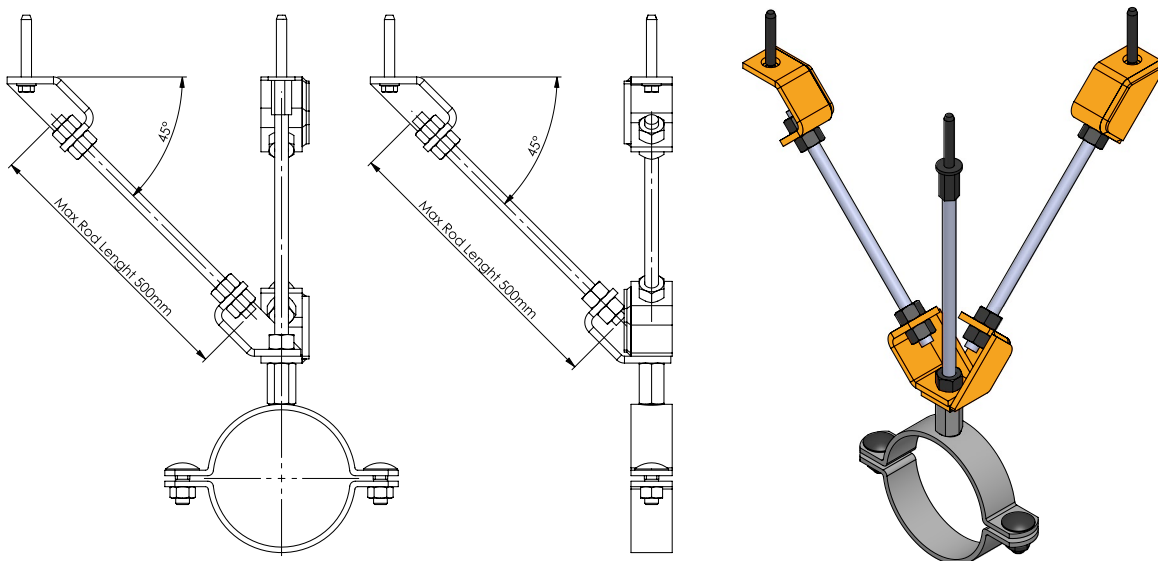
2020 Approved Threaded Rod Bracing System

- Tested in accordance with NZS 4541:2020 and FM Testing Requirements.
- Hot Dip Galvanised Finish.
- M10 4.6 Grade Rod is suitable to be used.
- Max rod length 500mm, and max gravity rod length 350mm.
- Must be used as a complete system from Orbital Fire. RBG bracket, HCDB clamps and Seismic Anchors.
- For Braces longer than 500mm, rod braces have to be stiffened with Orbital Strut Channel and Threaded Rod Stiffeners (HTRS) placed at 300mm centers.

■ Configuration: **1 Way Brace**



■ Configuration: **2 Way Brace**



Transverse Bracing

| Pipe Dia (mm) | Pipe Weight (kN/m) | Pipe Weight (kg/m) |
|---------------|--------------------|--------------------|
| 15 | 0.02 | 1.50 |
| 20 | 0.02 | 1.95 |
| 25 | 0.03 | 3.05 |
| 32 | 0.04 | 4.19 |
| 40 | 0.05 | 5.03 |
| 50 | 0.07 | 7.37 |
| 65 | 0.10 | 10.30 |
| 80 | 0.14 | 13.70 |
| 100 | 0.21 | 21.10 |
| 150 | 0.39 | 38.80 |

| Pipe Dia (mm) | Horizontal Load (kN) | | | | | | | | |
|---------------|--------------------------|------|------|------|------|------|------|------|------|
| | Seismic Acceleration (g) | | | | | | | | |
| | 0.25 | 0.50 | 0.75 | 1.00 | 1.50 | 2.00 | 2.50 | 3.00 | 3.60 |
| 15 | 0.04 | 0.07 | 0.09 | 0.12 | 0.15 | 0.18 | 0.21 | 0.24 | 0.27 |
| 20 | 0.05 | 0.09 | 0.12 | 0.15 | 0.20 | 0.23 | 0.28 | 0.32 | 0.35 |
| 25 | 0.07 | 0.13 | 0.19 | 0.23 | 0.31 | 0.37 | 0.43 | 0.49 | 0.55 |
| 32 | 0.10 | 0.19 | 0.26 | 0.32 | 0.43 | 0.50 | 0.60 | 0.68 | 0.75 |
| 40 | 0.12 | 0.22 | 0.31 | 0.39 | 0.52 | 0.60 | 0.72 | 0.81 | 0.91 |
| 50 | 0.17 | 0.33 | 0.46 | 0.57 | 0.76 | 0.88 | 1.05 | 1.19 | 1.33 |
| 65 | 0.31 | 0.57 | 0.77 | 0.93 | 1.16 | 1.24 | 1.35 | 1.35 | 1.35 |
| 80 | 0.41 | 0.75 | 1.03 | 1.23 | 1.35 | 1.35 | 1.35 | 1.35 | 1.35 |
| 100 | 0.63 | 1.16 | 1.35 | 1.35 | 1.35 | 1.35 | 1.35 | 1.35 | 1.35 |
| 150 | 1.16 | 1.35 | 1.35 | 1.35 | 1.35 | 1.35 | 1.35 | 1.35 | 1.35 |

| Pipe Dia (mm) | Bracket/rod Capacity (kN) | RBG/Rod Capacity |
|---------------|---------------------------|------------------|
| 15 | 1.35 | 2.55 |
| 20 | 1.35 | 2.25 |
| 25 | 1.35 | 2.18 |
| 32 | 1.35 | 2.18 |
| 40 | 1.35 | 2.18 |
| 50 | 1.35 | 2.18 |
| 65 | 1.35 | 2.18 |
| 80 | 1.35 | 2.10 |
| 100 | 1.35 | 1.73 |
| 150 | 1.35 | 1.43 |

| Pipe Dia (mm) | Max Transverse Spacing In Meters | | | | | | | | |
|---------------|----------------------------------|------|------|------|------|------|------|------|------|
| | Seismic Acceleration (g) | | | | | | | | |
| | 0.25 | 0.50 | 0.75 | 1.00 | 1.50 | 2.00 | 2.50 | 3.00 | 3.60 |
| 15 | 9.4 | 8.8 | 8.3 | 7.7 | 6.9 | 6.0 | 5.7 | 5.4 | 5.0 |
| 20 | 9.4 | 8.8 | 8.3 | 7.7 | 6.9 | 6.0 | 5.7 | 5.4 | 5.0 |
| 25 | 9.4 | 8.8 | 8.3 | 7.7 | 6.9 | 6.0 | 5.7 | 5.4 | 5.0 |
| 32 | 9.4 | 8.8 | 8.3 | 7.7 | 6.9 | 6.0 | 5.7 | 5.4 | 5.0 |
| 40 | 9.4 | 8.8 | 8.3 | 7.7 | 6.9 | 6.0 | 5.7 | 5.4 | 5.0 |
| 50 | 9.4 | 8.8 | 8.3 | 7.7 | 6.9 | 6.0 | 5.7 | 5.4 | 5.0 |
| 65 | 12.0 | 11.0 | 10.0 | 9.0 | 7.5 | 6.0 | 5.2 | 4.4 | 3.6 |
| 80 | 12.0 | 11.0 | 10.0 | 9.0 | 6.6 | 4.9 | 3.9 | 3.3 | 2.7 |
| 100 | 12.0 | 11.0 | 8.5 | 6.4 | 4.3 | 3.2 | 2.6 | 2.1 | 1.8 |
| 150 | 12.0 | 7.0 | 4.6 | 3.5 | 2.3 | 1.7 | 1.4 | 1.2 | 1.0 |

Longitudinal Bracing

| Pipe Dia (mm) | Pipe Weight (kN/m) | Pipe Weight (kg/m) |
|---------------|--------------------|--------------------|
| 15 | 0.02 | 1.50 |
| 20 | 0.02 | 1.95 |
| 25 | 0.03 | 3.05 |
| 32 | 0.04 | 4.19 |
| 40 | 0.05 | 5.03 |
| 50 | 0.07 | 7.37 |
| 65 | 0.10 | 10.30 |
| 80 | 0.14 | 13.70 |
| 100 | 0.21 | 21.10 |
| 150 | 0.39 | 38.80 |

| Pipe Dia (mm) | Horizontal Load (kN) | | | | | | | | |
|---------------|--------------------------|------|------|------|------|------|------|------|------|
| | Seismic Acceleration (g) | | | | | | | | |
| | 0.25 | 0.50 | 0.75 | 1.00 | 1.50 | 2.00 | 2.50 | 3.00 | 3.60 |
| 15 | 0.09 | 0.18 | 0.27 | 0.36 | 0.54 | 0.72 | 0.90 | 1.08 | 1.30 |
| 20 | 0.12 | 0.23 | 0.35 | 0.47 | 0.70 | 0.94 | 1.17 | 1.35 | 1.35 |
| 25 | 0.18 | 0.37 | 0.55 | 0.73 | 1.10 | 1.35 | 1.35 | 1.35 | 1.35 |
| 32 | 0.25 | 0.50 | 0.75 | 1.01 | 1.35 | 1.35 | 1.35 | 1.35 | 1.35 |
| 40 | 0.30 | 0.60 | 0.91 | 1.21 | 1.35 | 1.35 | 1.35 | 1.35 | 1.35 |
| 50 | 0.44 | 0.88 | 1.33 | 1.35 | 1.35 | 1.35 | 1.35 | 1.35 | 1.35 |
| 65 | 0.62 | 1.24 | 1.35 | 1.35 | 1.35 | 1.35 | 1.35 | 1.35 | 1.35 |
| 80 | 0.82 | 1.35 | 1.35 | 1.35 | 1.35 | 1.35 | 1.35 | 1.35 | 1.35 |
| 100 | 1.27 | 1.35 | 1.35 | 1.35 | 1.35 | 1.35 | 1.35 | 1.35 | 1.35 |
| 150 | 1.35 | 1.35 | 1.35 | 1.35 | 1.35 | 1.35 | 1.35 | 1.35 | 1.35 |

| Pipe Dia (mm) | Bracket/rod Capacity (kN) | RBG/Rod Capacity |
|---------------|---------------------------|------------------|
| 15 | 1.35 | 2.55 |
| 20 | 1.35 | 2.25 |
| 25 | 1.35 | 2.18 |
| 32 | 1.35 | 2.18 |
| 40 | 1.35 | 2.18 |
| 50 | 1.35 | 2.18 |
| 65 | 1.35 | 2.18 |
| 80 | 1.35 | 2.10 |
| 100 | 1.35 | 1.73 |
| 150 | 1.35 | 1.43 |

| Pipe Dia (mm) | Max Longitudinal Spacing In Meters | | | | | | | | |
|---------------|------------------------------------|------|------|------|------|------|------|------|------|
| | Seismic Acceleration (g) | | | | | | | | |
| | 0.25 | 0.50 | 0.75 | 1.00 | 1.50 | 2.00 | 2.50 | 3.00 | 3.60 |
| 15 | 24.0 | 24.0 | 24.0 | 24.0 | 24.0 | 24.0 | 24.0 | 24.0 | 24.0 |
| 20 | 24.0 | 24.0 | 24.0 | 24.0 | 24.0 | 24.0 | 24.0 | 23.1 | 19.2 |
| 25 | 24.0 | 24.0 | 24.0 | 24.0 | 24.0 | 22.1 | 17.7 | 14.8 | 12.3 |
| 32 | 24.0 | 24.0 | 24.0 | 24.0 | 21.5 | 16.1 | 12.9 | 10.7 | 9.0 |
| 40 | 24.0 | 24.0 | 24.0 | 24.0 | 17.9 | 13.4 | 10.7 | 8.9 | 7.5 |
| 50 | 24.0 | 24.0 | 24.0 | 18.3 | 12.2 | 9.2 | 7.3 | 6.1 | 5.1 |
| 65 | 24.0 | 24.0 | 17.5 | 13.1 | 9.4 | 6.6 | 5.2 | 4.4 | 3.6 |
| 80 | 24.0 | 19.7 | 13.1 | 9.9 | 6.8 | 4.9 | 3.9 | 3.3 | 2.7 |
| 100 | 24.0 | 12.8 | 8.5 | 6.4 | 3.6 | 3.2 | 2.6 | 2.1 | 1.8 |
| 150 | 13.9 | 7.0 | 4.6 | 3.5 | 1.6 | 1.7 | 1.4 | 1.2 | 1.0 |

Transverse Bracing - Running at 90 degrees to the direction of the pipe work. = Governed by Bracket Capacity
 Longitudinal Bracing - Running in the same direction of the pipe work.
 (g) Seismic Coefficient - Calculate using Formula Provided in NZS4541:2020

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